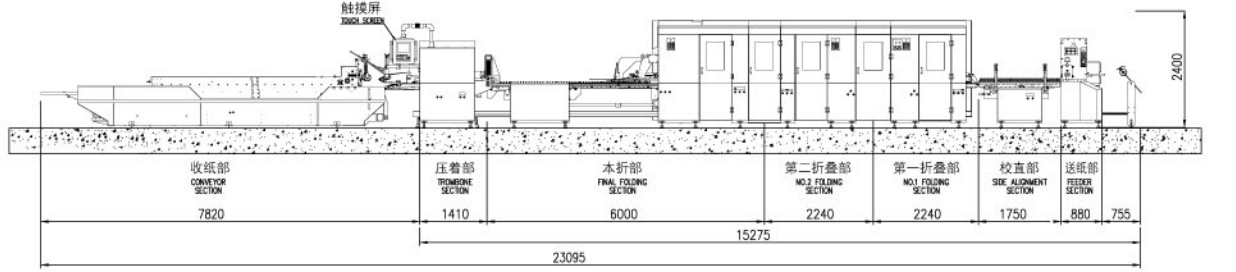
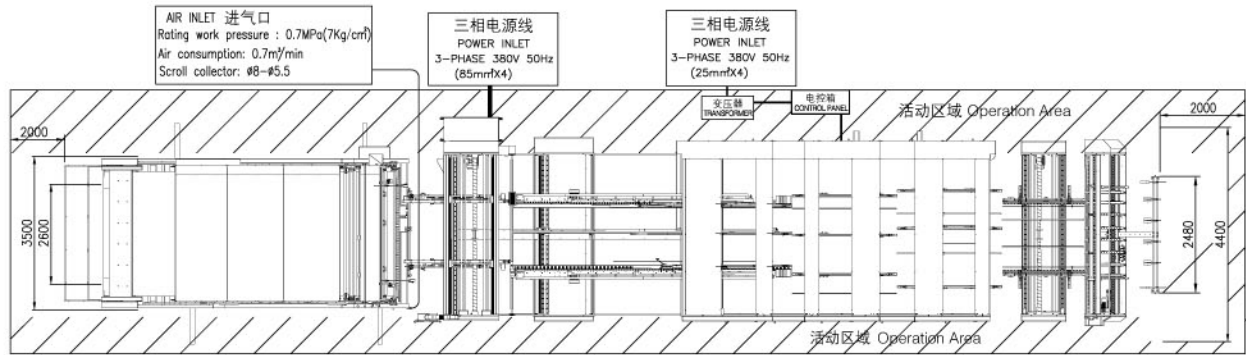


TC3200-C6地基图
FLOOR PLAN



特点介绍 / MAIN FEATURES

- 模块化结构设计,可依照客户需求提供机型功能的升级。
- 整机带板采用直线导轨及电动移动系统,并配有位置显示,确保机械精度,调试便利。
- 整机上带板采用主传动及气缸式施压,适用于不同厚度的瓦楞产品。
- 人性化设计的附件安装,简单易操作。
- 压着部标配气缸式阻动踢平装置 (stopper 装置),可有效改善瓦楞产品的喇叭口现象。
- 收纸部压力调节采用气缸式压力系统,便于调节压力,使产品有效粘合。

- Modular design easy to upgrade as per customer's requirements.
- Linear rail system throughout the machine on all carriers to ensure precise positioning.
- Motorized carrier movement, with digital position display.
- Driven upper carrier and pneumatic piston system, for wide range of corrugated boxes.
- User-friendly accessories easy to mount and operate.
- Pneumatic front Stopper and Squaring device to eliminate gap and fish tailing.
- Delivery section with pneumatically controlled pressure for different box thickness.



一只调试工具即可调试产品,操作便捷。
One Allen wrench to set up the job through out the machine.



TC3200-C6

技术规格 / Specifications

最大纸张尺寸	Max. Sheet Size	3200 × 1300 mm (W × L)
最小纸张尺寸	Min. Sheet Size	480 × 120 mm (W × L)
最大皮带速度	Max. Belt Speed	260 m/min
适用范围	Stock Range	卡纸: 250-800GSM; 瓦楞纸: E-AB Cardboard 200 - 800 gsm, Corrugated Board : E flute up to 5 ply AB flute.
机器长度	Overall Length	23095 mm
机器高度	Overall Height	2400 mm
机器宽度	Overall Width	4400 mm
主电机功率	Main Motor	30 KW
收纸部功率	Conveyor Motor	5.5 KW
最大排气量	Max Pumping Capacity	0.7 m³/min
总重量	Total Machine Net Weight	About 30.5 Ton

由于技术改良,制造商保留权利修改有关参数及功能,恕不另行通知。
In the interest of product improvement,the manufacturer reserves its right to change specifications and features without notice.

技术参数 TECHNICAL DATA

直线盒 Straightline Cartons

	A	mm(in)	450-3200(17.7-126)
	B	mm(in)	150-1300(5.9-51.2)
	C	mm(in)	210-1580(8.2-62.2)
	D	mm(in)	30(1.2)
	D min	mm(in)	30(1.2)

勾底盒 Bottomlock Cartons

	A	mm(in)	480-3150(22-123)
	B	mm(in)	150-1300(5.9-51)
	C min.	mm(in)	180(7.1)
	D min.	mm(in)	45(1.8)
	E min.	mm(in)	100(3.9)
	F min.	mm(in)	45(1.8)

两侧边贴盒 Double Sides/Double Wall

	A max	mm(in)	300-2080(11.8-81)
	B max	mm(in)	250-1300(9.8-51.2)
	C max	mm(in)	45-200(1.8-7.8)
	D max	mm(in)	210-2080(8.2-81)

4角盒 4-Corner Collapsible Boxes

	A	mm(in)	300-2080(11.8-81)
	B	mm(in)	250-1300(9.8-51.2)
	D	mm(in)	45-200(1.8-7.8)

6角盒 6-Corner Collapsible Boxes

	A	mm(in)	400-2150(15.6-83.7)
	B	mm(in)	250-1300(9.8-51)
	D	mm(in)	45-200(1.8-7.8)

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ETERNA 旭恒
A MEMBER OF BOBST GROUP

全自动糊箱机 (适用于瓦楞纸板)
FOLDER GLUER - FOR HEAVY DUTY CORRUGATED BOX

TC3200-C6



上海旭恒精工机械制造有限公司
Shanghai Eternal Machinery Co., Ltd.

TC3200-C6

全自动糊箱机（适用于瓦楞纸板）

FOLDER GLUER – FOR HEAVY DUTY CORRUGATED BOX

ETERNA 旭恒
博斯特集团成员



压着部 / TROMBONE SECTION

- 上下带板上的伸缩滑杆由马达控制。
- 塞纸检测装置。
- 带光电的气缸式阻动踢平装置 (stopper 装置) 用于鱼尾差的校正。
- Motorized telescopic upper and lower trombone arms to suit box configuration.
- Jam detection system.
- Pneumatic front stoppers with sensor device to eliminate fish tailing.



本折部 / FOLDING SECTION

- 本折部外折皮带采用单独电机变频调控，有效改善折叠精度。
- Left and Right hand folding belts are independently adjustable via A/C motor to perfectly align folding panels.
- Extended upper carrier to ensure smooth folding of especially wider boxes.



上胶系统

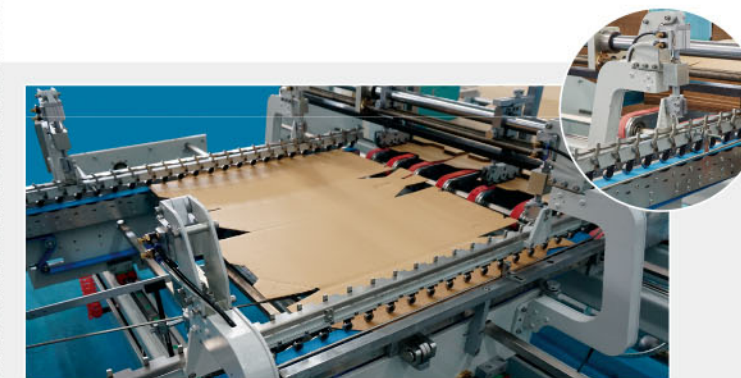
GLUING SECTION

- 使用电子喷胶系统（必选配置）。
- Electronic extrusion gluing system is required depending on work to be processed.



第一及第二折叠部 / FOUR & SIX CORNER SECTION

- 第一及第二折叠部适合异性盒形，勾底盒型的折叠功能，可升级加装四 / 六角后勾系统 (C3 为选购装置，C6 为标准配置)。
- Three carrier construction. To suit a wide range of regular and irregular boxes.
- Dedicated 4 corner and 6 corner modules.
- Driven upper carriers can be pneumatically lifted for different thickness of corrugated board.



校直部 / SIDE ALIGNMENT SECTION

- 送纸部送出的产品经校直部能纠偏导正，确保输送精度，带板的左右调节移动由马达控制。
- 上压带板气动式升降以适应不同纸板厚度。
- Two carrier alignment section allowing perfect registration of the blanks.
- Motorized carriers are laterally moved via push buttons.
- Upper carriers can be pneumatically lifted for different thickness of corrugated board.



飞达/送纸部

FEEDER SECTION

- 单独电机，变频调速。
- 飞达门板由两侧马达控制，便于左右调整。
- Vacuum Feeding System.
- A/C motor with variable frequency speed control.
- Two motorized controlled side guides for easy movement.



收纸部 / DELIVERY SECTION

- 气动式框正装置定位设计，压紧 — 放行，确保有效改善喇叭口现象。
- Integrated box stream regulator ensuring precise and consistent box spacing.
- Rear stack corrector device to perfectly align and square RSC type boxes etc..
- Pneumatic compression system for perfect gluing performance.